



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-689-023

Job Sheet 201459



Part No: D350-689-023

Job Qty: 1 pcs

Part Name: Floor Provisions Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350689 REV.D / DSI9419 REV.B IPP Rev:A 08-12-23 new issue DD verified by:EC IPP Rev:B revise route seq DD 10.02.12 vried by:JLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Klt	1 pcs	✓	10/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		OCT 10 2019
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Rosales, Oscar
(012359)



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221658



Part: D350-689-023

Job No: 201459

Serial No/Batch: S221658

Revision: D/C

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1, FAA STC SR016201

Plex 10/4/19 7:52 AM Dart.lajeunesse.marie

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	10/25/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	1 pcs	10/25/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 9-89
				QC 4 - 78	OCT 1 0 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 9-89
				Packaging 3 - 26 - B4B	OCT 1 0 2019
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/25/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
				DC - 2 - B4B	OCT 1 0 2019
140 QC 21 - FG	1 pcs	10/25/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 9-89
				QC 21 - SA - 53	OCT 1 0 2019

Part Op 110 - Pick kit
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

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130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-689-023 Location: FG027

135 - Photocopy bluefile and create labels per PPP D350-689-023 CHG005

140 - (QC21- Final Inspection - Work Order Release)

(012359)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3027-7 ✓	Clip	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S163532 ✓
D3811-041 ✓	Seat Track Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	02 S21859 / S21859 B ✓
MS21042L3 ✓	Nut	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S21533 ✓
MS24694-S50 ✓	Screw	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S201620 ✓
NAS1149D0363J ✓	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S201031 ✓
D3025-1 ✓	Beam	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S156323
D3026-1 ✓	Channel	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	02 S86977
D3027-1 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S214873
D3027-3 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S150346
D3027-5 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S150349
D3234-1 ✓	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	F157724
D3234-3 ✓	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S220544
D3811-043 ✓	Seat Track Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S221221 ✓
MS20426AD4-5 ✓	Rivet	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	S216234
MS20470AD4-5 ✓	Rivet, Universal Head	34 Ea (34 ea) ✓	110-Packaging 1 - Pick Kit	S198109
MS20470AD4-6 ✓	Rivet, Universal Head	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	S166917
MS20470AD5-6 ✓	Rivet	32 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	S048897
D4575-1 ✓	Beam	1 ea ✓	110 Pack 1	S155463 ✓
D4575-3 ✓	Doubler	1 ea ✓	110 Pack 1	S025679 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3025-1	1	4	0
	D3026-1	1	5	0
	D3027-1	1	10	0
	D3027-3	1	10	0
	D3027-5	1	11	0
	D3027-7	4	14	0
	D3234-1	1	1	0
	D3234-3	1	8	0
	D3811-041	1	3	0
	D3811-043	1	0	0
	MS20426AD4-5	14	1,599	0
	MS20470AD4-5	34	2,007	0
	MS20470AD4-6	18	1,877	0
	MS20470AD5-6	32	598	0
	MS21042L3	12	3,277	0
	MS24694-S50	12	309	0
	NAS1149D0363J	12	542	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Completed By				Lead hand / Supervisor							
QC / QA Coordinator				QC / QA Coordinator							

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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		Other/Details: _____																																					

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
1						D3025-1	BEAM
1						D3026-1	CHANNEL
1						D3027-1	CLIP
1						D3027-3	CLIP
1						D3027-5	CLIP
4			4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
1						D3032-1	SPACER
2						D3033-1	SEAT TRACK
1						D3234-1	DOUBLER
2						D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
1			1			D4575-1	BEAM
1			1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
52						MS20470AD4	RIVET
			9			MS21042-3	NUT (OR MS21042-3)
12						MS21059L3	NUTPLATE
2						MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
6						MS27039-1-10	SCREW
6						NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)